Manual Screen Changer

Simplicity and Reliability

Close coupled connections

- <u>Multi-position handle</u>
- Low capital costs
- Minimum residence time
- Streamlined fow paths
- <u>Low operating costs</u>
- <u>Compact size</u>

From the worldwide leader in fltration equipment, offers the EM and XM manual screen changers. Contamination of the melt stream by metal, wood, paper or internally generated black specks yields products that are unacceptable in appearance and/or performance. Manual screen changers are the least expensive and most suitable option for processes that require infrequent changes.

manual screen changers minimize costly downtime for screen replacement. With a simple swing of the handle lever during routine shutdown, clean screens are quickly brought on-line. No line disconn—ection occurs, and full production is re-established. As an option the EMP and XMP models add air—assist to the shifting of the slide plate.

Features and Benefts

- 3 position handle
- 690 bar (10,000 psi) maximum
- <u>head pressure</u>
- 207 bar (3,000 psi) maximum
- <u>differential pressure</u>
- Pressure activated seal technology

Extruder screw pull through

- Bolt-through extruder connection
- <u>Leak free processing</u>

High Temperature Seal Option

Expanded low viscosity sealing

- For temperatures between 260-343 C (500-650 F)
- Retroft-able design



Integrate the System

Put a gear pump after the screen changer and further increase the productivity of the extrusion line - all from one company.

Polymer Rheology Testing

has the ability to provide polymer viscosity and melt index analysis.

Superior Service

rebuilds, repairs, services and supplies parts for screen changers, gear pumps, screws, barrels, heat transfer rolls, pelletizers and cleaning ovens.



EMP-XMP Optional Air Assist



EM-XM

EM-60 with Hydraulic Assist

Manual Screen Changer

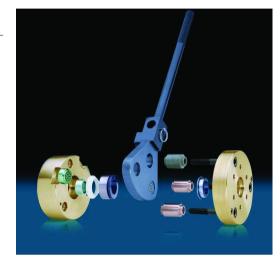
EM Specifcations

<u>Model</u>	Bore "A" mm (in.)	Screen Dia. mm (in.)	<u>Heater kW</u>	<u>Heater Volt</u>	Unit Weight kg (lbs) approx.
<u>EM-10</u>	25.65 (1.010)	26. 99 (1. 063)	<u>0.6 kW</u>	230 V	11 (25)
<u>EM-15</u>	38. 35 (1. 510)	39.69 (1.563)	<u>0.9 kW</u>	<u>230 V</u>	18 (40)
<u>EM-20</u>	51.05 (2.010)	<u>52. 39 (2. 063)</u>	1.2 kW	<u>230 V</u>	<u>25 (56)</u>
<u>EM-25</u>	63. 75 (2. 510)	65. 09 (2. 563)	1.8 kW	230 V	37 (82)
<u>EM-35</u>	90. 30 (3. 555)	90.49 (3.563)	3.0 kW	230 V	<u>78 (173)</u>
EM-45	120. 27 (4. 735)	122. 24 (4. 813)	4.8 kW	<u>230 V</u>	<u>150 (330)</u>
<u>EM-60*</u>	<u>152. 78 (6. 015)</u>	153. 99 (6. 093)	10.8 kW	230 V	340 (750)
EM-65*	<u>165. 78 (6. 515)</u>	168 (6.60)	10.8 kW	230 V	340 (750)



XM Specifcations

<u>Model</u>	Bore "A" (mm)	<u>Screen Dia.</u> (mm)	<u>Heater kW</u>	<u>Heater Volt</u>	<u>Unit Weight</u> (kg) approx.
<u>XM-30</u>	<u>30. 25</u>	<u>39. 7</u>	0.9	230 V	<u>18</u>
<u>XM-35</u>	<u>35. 25</u>	<u>39. 7</u>	0.9	230 V	<u>18</u>
XM-45	<u>45. 25</u>	<u>52. 4</u>	1.2	230 V	<u>25</u>
XM-50	<u>50. 25</u>	<u>52. 4</u>	<u>1.2</u>	<u>230 V</u>	<u>25</u>
<u>XM-60</u>	<u>60. 25</u>	<u>66. 7</u>	1.8	<u>230 V</u>	<u>37</u>
<u>XM-65</u>	<u>65. 25</u>	<u>66. 7</u>	1.8	230 V	<u>37</u>
XM-70	<u>70. 25</u>	<u>77. 8</u>	2.0	230 V	<u>64</u>
XM-75	<u>75. 25</u>	<u>77. 8</u>	2.0	230 V	64
<u>XM-80</u>	<u>80. 25</u>	<u>90. 5</u>	<u>3. 0</u>	<u>230 V</u>	<u>78</u>
<u>XM-90</u>	<u>90. 30</u>	<u>90. 5</u>	<u>3. 0</u>	<u>230 V</u>	<u>78</u>
XM-95	<u>95. 25</u>	<u>103. 2</u>	<u>4. 2</u>	<u>230 V</u>	<u>108</u>
<u>XM-100</u>	<u>100. 25</u>	<u>103. 2</u>	<u>4. 2</u>	<u>230 V</u>	<u>108</u>
<u>XM-110</u>	<u>110. 25</u>	<u>122. 2</u>	4.8	<u>230 V</u>	<u>150</u>
<u>XM-120</u>	<u>120. 27</u>	<u>122. 2</u>	4.8	<u>230 V</u>	<u>150</u>



Options

<u>High temperature seal</u>

Corrosion resistant fow bores

Twist lock coextrusion breaker plates

Downstream reducer bushing

XP air assisted

<u>Adapters</u>

Add a gear pump for complete

system control